

# Special-Sensors for Automation



## Level Sensors

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We reserve the right to make technical alterations without prior notice.

## Application notes

### Microwave meter

The MFP and MFM level meters for continuous monitoring of various liquids allow for an exact determination of the fill level in plastic or metal tanks of any size. The devices offer a high measurement precision. The level sensors work with numerous liquids such as water, oil or emulsions. To this end microwaves are "guided" in the measuring rod – and are reflected at the surface of the medium, and the sensor determines the fill level. No adjustment for various media is necessary. The aluminium and AISI 316 Ti stainless steel probes are suitable for ambient temperatures between -20 and +70 °C. They are available in optional sizes between 500 and 1100 mm in length. The sensors are equipped with a G3/4 thread and are connected via an M12 plug. The fill level is transmitted to the analysis unit or SPS by means of a 4...20 mA signal.

### Microwave level controllers

The microwave level controllers of the MFC and MFK series respond to media contact at the tip of the sensor. They are especially insensitive to soiling and build-up. The devices of the MFK series are made of stainless steel and PTFE and are equipped with a G1/2 process connection. The sensors have a length of 40 mm. Thanks to their integrated electronics, no downstream amplifier is required. The sensors do not have to be adjusted to different media, and for containers made of plastic material, no earth connection is required.

Users can adjust the sensitivity of the devices of the MFC series using a pushbutton. Thus, the sensors can distinguish between different layers of liquids (e.g. water and oil) in the containers allowing for an easy separation of liquids. The stainless steel and PTFE microwave sensors can be used for virtually all container types and sensor environments. They are also suited for use with powder or granules. The sensors are available with a length of between 120 mm and 1000 mm thus offering various different installation options.

### Capacitive sensors

The operation of these level sensors is based on a dielectric measuring method. All media which are surround the sensors measuring electrode, built into the tip of the probe, change the state of dielectric balance between the measuring electrode and the surrounding space. This disturbance in the balance triggers a switching command inside the device. The balance can be adjusted with a built-in potentiometer so that materials with different bulk densities and correspondingly different dielectric constants can be measured optimally. Metallic or metal clad vessels should be earthed. In the case of plastic vessels

filled with electrically conductive materials, the latter should be earthed. In the case of plastic vessels filled with non-conducting materials, an earthed metal band applied on the outside of the vessel may be used as a counter-electrode.

### Medium adjustment for capacitive sensors

Level sensors are set in such a way that they switch upon contact with a medium. The medium adjustment should, if possible, take place without removal under operating conditions. If the built-in part of the sensor can be completely submerged or covered during operation, the adjustment must also take place in this state. If only medium contact is possible, the adjustment takes place upon contact. The trimmer potentiometer is protected by a plastic bolt. This bolt must be removed before the desired sensitivity is set. Turning it clockwise increases the response sensitivity. The adjustment potentiometer is turned until the switch output switches through (normally-open contact). You achieve switching point safety by continuing to turn the potentiometer half a turn to one turn. Devices with a LED line are adjusted to two green LEDs. If the medium adjustment has taken place, the plastic bolt must be fixed again.

### Laboratory adjustment

If adjustment cannot be carried out with the sensor mounted in operating position, it can be performed upon a similar vessel. It must, however, be made sure that this vessel is set upon an earthed metal plate, or that the liquid within the vessel is earthed by means of an introduced wire. The minimum height and minimum diameter of the experimental vessel should be about 10 cm.

If setting is correct, the filling level monitor reacts correctly if 50% of the electrode diameter is covered. When mounted vertically, sensors reacts upon contact with the medium. Reaction time lag is less than 0.25 sec.

### Opto-sensors UF../UR..

Optical sensors react to a change of the refraction index within the proximity of the sensor tip when being immersed into fluid. The sensor does not have to be adjusted. In rare cases, the container wall or particles within the fluid may reflect the light emitted by the sensor and thus interfere with the fluid detection. A trial run is recommended in such instances. The sensors are designed to be used with the respectively listed fluids under normal conditions. The chemical compatibility and technical suitability of the sensor should be tested when used with unlisted fluids.

## Application notes

### **Resistance UFGS..., UFGS...Ex, URGF...Ex**

Water / water steam	Monoethylenglycole
Vegetable oil	Glyceric
Diluted acids	Acetone
Diluted bases	Fuels
Ethyl alcohol	Benzol
Methyl alcohol	Diesel
Isopropanol	Motor oil
Isohexan	Hydraulic oil
n-Heptan	Paraffin Oil DAB

### **Conductive level controller**

The conductive level sensor CFC... is used for precise level-detection of conductive media. Adhesion even of highly conductive media are no problem. The electrode can be shortened by the customer. With the additional screw-on-electrode it can even be used in plastic containers. Media with a conductivity greater than 10 µS/cm will be detected.

Medium	Conductivity (µS/cm)
Concentrated acid or alkaline	up to 1000 000
Industrial contaminated water	up to 500 000
Methylalcohol	440 000
Seawater	55 000
Ethylalcohol	1300
Drinking water	100...2000
Distilled water	0.5...5
Organic or mineral oils	0

### **Sensors for explosion hazardous areas**

Fill level monitors for use in zone 0 or zone 20 are operated with the associated amplifiers listed in the respective connection chart. The analysis devices are always operated outside of the Ex area. Sensors of the series KGFT...Ex are used in conjunction with an intermediate amplifier, which is approved for installation in zone 1. Optical Ex sensors URGF-Ex can also be driven with the amplifier SF3 for application in zone 1.

### **Thermal level controllers for hazardous areas**

EGE provides the TFKS and TFGS series of thermal level controllers for explosive gas atmospheres (zone 0 and 1). The sensors are suitable for stationary and mobile use,

e.g. in gasoline or diesel tank trucks. Featuring a G3/4 thread, the devices are available with a maximum length of 400 mm or with a fixed immersion depth. They are connected to SF3 amplifier units. Both sensor types have a nominal resistance of 160 Ω. Manufactured from aluminum or stainless steel 1.4571, TFKS and TFGS sensors provide IP 68 protection and are suitable for ambient temperatures between -20 and +80 °C. They are connected via M12 plugs.

### **Glossary**

#### **Switching point**

Capacitative level sensors react to conductive materials and non-conductive materials with a dielectrical constant  $\epsilon > 1$ . The switching point depends on the material.

When the sensor-tip is immersed in a fluid, a switching command inside the device is triggered. This trigger is set between contact with the liquid and some mm more into the liquid. This distance between the tip of the sensor and the trigger is the nominal switching point. The immersion-distance has a negative sign, e. g. -8 mm.

The following table lists the approximate values for the material dependent reduction factors. In practical applications there could be variations, because of the mounting conditions, for example.

Material	$\epsilon$	Sensitivity in % (approx.)
Steel ST 37	Conductive	100
Saltwater	80	100
Marble	8	65
Porcelain	4-5	50
PE	2.3	10
Oil	2.2	10
Wood	2-7	10-60

The water content of an object or a liquid has a decisive influence on the switching point. A high humidity content increases the switching point considerably.

If the sensor is moistened with conductive materials, its function can be impaired when a conductive film builds up that electrically connects the sensor electrode with a metallic conducting side.

#### **Switching point $s_p$**

The switching point or rated operating distance is a device parameter that does not take into account sample variances and external influences such as temperature and supply voltages. Optical sensors are switching by immersing the tip. When the sensor tip is immersed in a fluid, the switching point has a negative sign.

## Application notes

### Effective operating distance $s_r$

The effective operating distance is the operating switching point at nominal voltage and at nominal temperature of 23 °C. It is between 90% and 110% of the rated operating distance.

### Usable operating distance $s_u$

The usable operating point is in the entire allowable temperature and voltage range is between 80% and 120% of the effective operating distance.

### Assured operating distance $s_a$

The assured operating point takes into account all the external influences, sample and media variances and is in the range from 0% to 72% of the rated operating distance point. Within this range a guaranteed switching is ensured.

### Switching point drift

The operating distances are given for an ambient temperature of 23 °C. In the permissible temperature range the switching point varies by less than 15% from the value at 23 °C. The temperature of the measured object has no influence on the switch point.

### Hysteresis $H$

The switching hysteresis describes the distance between the turn on point while immersing in the liquid and the turn off point during the separation of it from the sensor. The hysteresis brings about a stable switching signal even when there are vibrations, temperature drift, or electrical failures. The hysteresis is defined according to EN 60947-5-2 to be a maximum 20% from the real switching point, and carries a value of typically 10% - 15% from the real switching distance  $s_r$  for EGE sensors.

### Repeating accuracy $R$

The repeating accuracy describes the maintenance of the switching point after the repeated immersing in the liquid under specified circumstances. EGE sensors have typical tolerances of less than 3% of the effective operating point.

### Switching frequency

The maximum switching frequency of the sensor is determined at nominal switching point  $S_p$  when immersing in the water.

### Supply voltage

The operating voltage is the voltage range in which EGE sensors function safely. For a constant voltage supply it is important to make sure that the limits are still observed when the residual ripple is included.

### Switching current

This current gives the maximum long-term current for the switching output of the sensor at an ambient temperature of 25 °C and ohmic load. At an elevated ambient temperature, the current load capability decreases.

For analog outputs, the boundary values given in the appropriate technical data, and particularly the permissible values for resistance loads, must be observed.

### Short circuit protection

The short circuit proof ensures the sensor against destruction through a short circuit on the output. After removal of the fault, the output is reactivated. Where a maximum overload current is listed, this should not be exceeded.

### Overcurrent release

This value indicates the median value of current at which the short circuit protection responds with a tolerance of ±20%.

### Reverse polarity protection

The reverse polarity protection prevents destruction of the sensor by a reversal of the polarity of the voltage supply.

### Voltage drop $U_d$

The voltage drop arises at the internal resistance of semiconductor elements, which are in the current-path of the output. It is dependent of the load-current and is declared according to EN 60947-5-2 for a mean current of 50 mA.

### Residual current $I_r$

The residual current flows in the load current circuit when the output is blocked. The residual current must be considered when switching sensors in parallel.

### Minimum load current $I_m$

The minimum load current is necessary for flawless operation with two-wire devices.

### Current consumption

The current consumption is the maximum value of the no-load current  $I_0$  that the sensor can absorb without a load.

### Ambient temperature

The ambient temperature indicates the maximum allowable temperature range for the sensor.

### Electromagnetic compatibility EMC

The EMC class is a measure of the noise immunity of the sensor against external electrical and magnetic influences. The information is based on the standard EN 61000-6-2.

### Switch-on impulse suppression

EGE sensors have a switch-on impulse suppression that blocks the output during the switch-on phase, when the operational voltage is applied.

## Application notes

### Protection

The protective system indicates the protection of the sensors against penetration of foreign bodies and water according to EN 60529.

### LED-Display

EGE sensors with yellow light-emitting diodes indicate the switching status optically.

### Housing material

The housing material determines the chemical resistance of the sensor against external influences. For special applications, other housing materials are available.

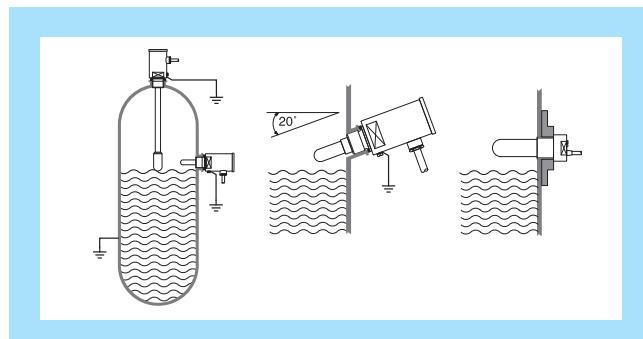
### Connection

The connection of the sensors is accomplished through plug-in connections or cables. Different cable types and lengths are available upon request.

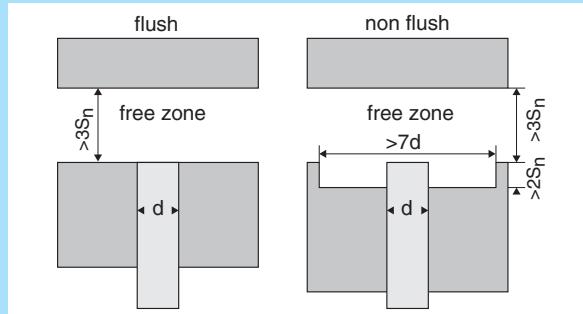
## Instructions for mounting

At the side installation of capacitive sensors we prefer to put the sensor tip on an angle of 20 degree to protect sedimentation.

The sensors should be protected against damages by side power effects for example by blungers.



For flush mounting, the sensor can be built into influencing material up to its active surface without changing its characteristics. For non-flush mounting, a metal-free zone around the sensor must be allowed for. A free zone to the material opposite the sensor must be maintained for all sensors.



The indicated free zones are in accordance with the standard EN 60947-5-2.

### Collocation

When collocating the sensors, a minimum separation must be kept between the devices in order to avoid mutual influence. When in doubt, a test should be conducted under application conditions. For capacitive sensors, the lateral separation from one another must correspond to at least twice the diameter of the sensor. For separations greater than eight times the diameter no mutual influence is to be expected. For oppositely mounted sensors, a minimal separation of eight times the nominal switching separation should be allowed for.

### Threads

The threads of the sensors in this prospectus are manufactured to DIN ISO 228-1, tolerance class B. They are designated with ("') or (G).

If it is necessary to combine different threads, e.g. the sensor-thread made to DIN ISO 228-1 and an inner thread made to DIN ISO 229, such inner thread must be widened by a thread drill.

### Torques

In order to prevent destruction of the threaded bushing during fitting, the following maximum torques must not be exceeded:

Design	Metal housing	Plastic housing
M12x1	10 Nm	1 Nm
M18x1	25 Nm	2 Nm
M30x1.5	40 Nm	5 Nm

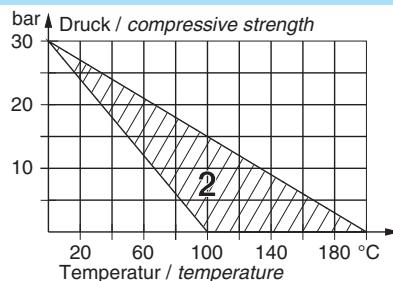
PTFE-sensors may only be tightened by hand.

Colour code: BK = black BN = brown BU = blue GN = green YE = yellow GY = grey PK = pink WH = white

## Application notes

### Sealings

The sealings used for our sensors are made of PTFE, NBR, FPM or AFM. For water applications with water temperatures up to 150 °C and with pressures less than 5 bar, EDPM O-rings must be used. If the temperatures exceed 100 °C or the pressures are higher special sealings are necessary (2). When ordering sensors for such applications, such special sealings must be ordered too.



### Valid standards

#### EN 60947-5-2

Control units; low voltage control units, auxiliary switch, proximity switch

#### EN 61000-6-4

Electromagnetic compatibility (EMC)  
Interference emissions in the industrial area

#### EN 61000-6-2

Electromagnetic compatibility (EMC)  
Generic standards immunity for industrial environments

#### EN 61000-4-2 (ESD)

Electrostatic discharging immunity

#### EN 61000-4-3 (HF radiated)

Radiated radio-frequency electromagnetic field immunity test

#### EN 61000-4-4 (Burst)

Electrical fast transient/burst immunity test

#### EN 61000-4-5 (Surge)

Surge immunity test

#### EN 60529

Protective systems, IP-designation

#### EN 60079-0

Explosive atmospheres –  
Part 0: Equipment – General requirements

#### EN 60079-11

Explosive atmospheres –  
Part 11: Equipment protection by intrinsic safety "i"

#### EN 61241-0

Electrical apparatus for use in the presence of  
combustible dust – General requirements

### Authorisations

#### TÜV-cert

TÜV-cert Zertifizierungsstelle - Deutschland  
(technical monitoring certification agency - Germany)

### Certification

#### TÜV-cert ISO 9001

TÜV-cert Quality control production  
Attachment IV of the EC-Guidelines 94/9/EG

TÜV Nord Re-cancelling certificate according to EN 10204

### Approval for safety applications

Sensors for personal security must have a qualification approval according to EN 61508 and must be labeled accordingly. Sensors that are not labeled must not be used for applications of this kind.

## Microwave meter

### Series MFP

**Analog output**

**High precision**

**Liquids from  
oil to water**

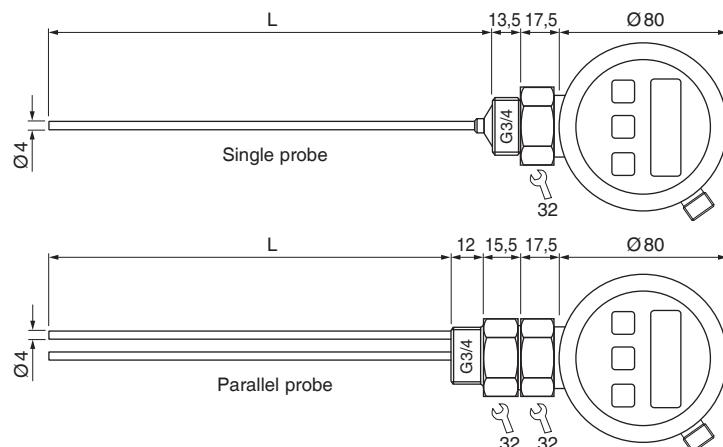
**Guided Microwave**



### Design

### DC Analog • G3/4

#### Dimensions

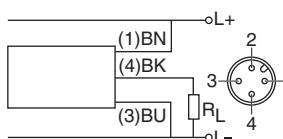


Design	Single probe	Parallel probe	Sensor length
Output	4...20 mA, linear	4...20 mA, linear	The total length L of the sensors is specified by appending "xxx" to the type.
ID-No.	P...	P...	xxx: Length in cm
Type-sensorlength L	MFP 075 GA-LMxxx	MFP 075 GA-LPxxx	Preferred lengths single probe
Supply voltage [V]	20...27 DC	20...27 DC	300 mm: LM030 P21220
Current consumption [mA]	<45	<45	500 mm: LM050 P21200
Current output [mA]	4...20	4...20	800 mm: LM080 P21201
Load resistance RL [Ω]	200...500	200...500	Preferred lengths parallel probe
Reverse protection	•	•	300 mm: LP030 P21202
Precision [mm]	5	5	500 mm: LP050 P21203
Transition zone [mm]	top: 25, bottom: 15	top: 25, bottom: 25	800 mm: LP080 P21221
Ambient temperature [°C]	-0...+70	-0...+70	Note:
Medium temperature [°C]	-0...+80	-0...+80	For single probe installation rules have to be observed.
Sensitivity [εr]	≥20	≥2	
Protection [EN 60529]	IP 67	IP 67	
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE; only Parallel probe POM		
Sealing material	NBR, AFM 34, different material on request		
Compressive strength [bar]	6 (25 °C)		
Connection	M12 connector		

\* Depending on the installation conditions, deviations from the specified measuring accuracy can occur in this area.

### Accessories

Connecting cable SLG 3..., SLW 3..., see page 2.42



## Microwave meter

**Series MFP**

**2x PNP output**

**High precision**

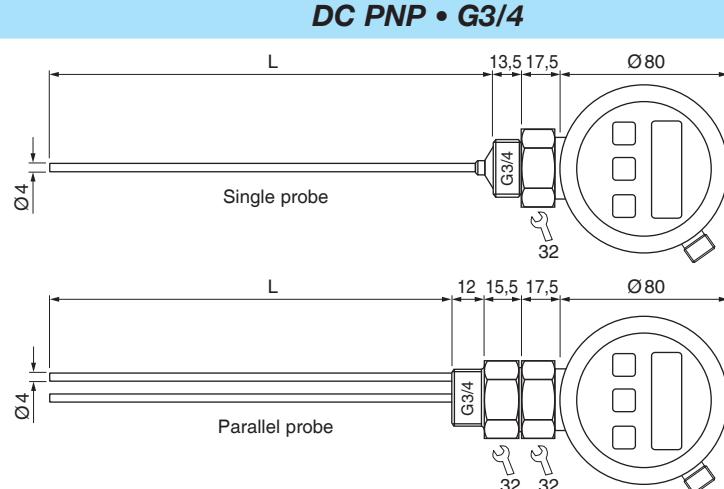
**Liquids from  
oil to water**

**Guided Microwave**



### Design

#### Dimensions

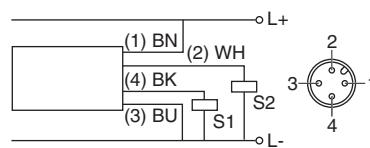


Design	Single probe	Parallel probe	
Output	2x PNP 	NO NC programmable 	
ID-No.	P...	P...	Sensor length
Type-sensorlength L	MFP 075 GPP-LMxxx	MFP 075 GPP-LPxxx	The total length L of the sensors is specified by appending "xxx" to the type.
Supply voltage [V]	20...27 DC	20...27 DC	xxx: Length in cm
Current consumption [mA]	<45	<45	
Switching current [mA]	200	200	Preferred lengths single probe ID-No.
Reverse protection	•	•	300 mm: LM030 P21222
Precision [mm]	5	5	500 mm: LM050 P21204
Transition zone [mm]	top: 25, bottom: 15	top: 25, bottom: 25	800 mm: LM080 P21205
Ambient temperature [°C]	0...+70	0...+70	Preferred lengths parallel probe ID-No.
Medium temperature [°C]	0...+80	0...+80	300 mm: LP030 P21206
Sensitivity [εr]	≥20	≥2	500 mm: LP050 P21207
Protection [EN 60529]	IP 67	IP 67	800 mm: LP080 P21223
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE; only Parallel probe POM		
Sealing material	NBR, AFM 34, different material on request		
Compressive strength [bar]	6 (25 °C)		
Connection	M12 connector		

\* Depending on the installation conditions, deviations from the specified measuring accuracy can occur in this area.

### Accessories

Connecting cable SLG 3..., SLW 3..., see page 2.42



## Microwave meter

### Series MFP

Analog output or  
2x PNP output

High precision  
Easy cleaning

Liquids from oil to water

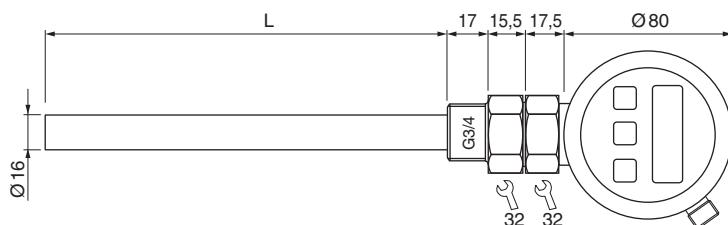


### Guided Microwave

#### Design

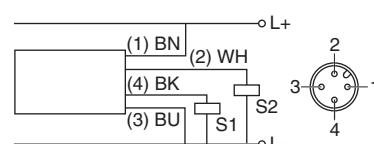
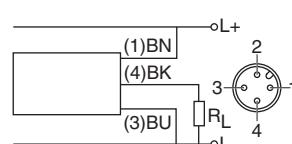
#### DC Analog / DC PNP • G3/4

#### Dimensions



Design	Koax probe	Koax probe	
Output	4...20 mA, linear	2x PNP, programmable	
ID-No.	P.....	P.....	Sensor length
Type-sensorlength L	MFP 075 GA-LKxxx	MFP 075 GPP-LKxxx	The total length L of the sensor is specified by appending "xxx" to the type.
Supply voltage [V]	20...27 DC	20...27 DC	xxx: Length in cm
Current consumption [mA]	< 45	< 45	
Current output [mA]	4...20	–	Preferred lengths GA ID-No.
Load resistance $R_L$ [ $\Omega$ ]	200...500	–	300 mm: LK030 P21217
Switching current [mA]	–	200	500 mm: LK050 P21218
Reverse protection [mm]	•	•	800 mm: LK080 P21219
Precision [mm]	5	5	
Transition zone [mm]	top: 25, bottom: 25	top: 25, bottom: 25	Preferred lengths GPP ID-No.
Ambient temperature [ $^{\circ}$ C]	-0...+70	-0...+70	300 mm: LK030 P21214
Medium temperature [ $^{\circ}$ C]	-0...+80	-0...+80	500 mm: LK050 P21215
Sensitivity [ $\epsilon_r$ ]	$\geq 2$	$\geq 2$	800 mm: LK080 P21216
Protection [EN 60529]	IP 67	IP 67	
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE, POM		
Sealing material	NBR, AFM 34, different material on request		
Compressive strength [bar]	6 (25 $^{\circ}$ C)		
Connection	M12 connector		

\* Depending on the installation conditions, deviations from the specified measuring accuracy can occur in this area.



#### Accessories

Connecting cable SLG / SLW 3..., SLG / SLW 4..., see page 2.42

## Microwave meter

### Series MFM

**High precision  $\pm 3 \text{ mm}$**

**Liquids from  
oil to water**

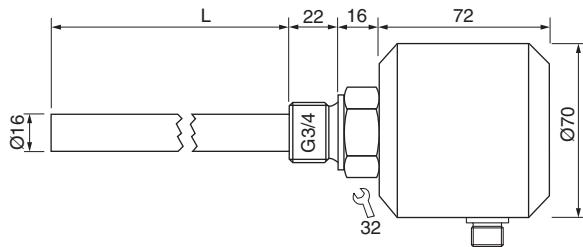
**Guided microwave**



### Design

### DC Analog • G3/4

#### Dimensions



#### Output

4...20 mA, linear

P21197...

#### ID-No.

MFM 075 GA-Lxxx

#### Type-sensor length L

20...27 DC

#### Supply voltage [V]

<100

#### Current consumption [mA]

4...20

#### Current output [mA]

200...500

#### Load resistance RL [Ω]

•

#### Precision [mm]

±3

#### Inactive range [mm]

top: 20, bottom: 30

#### Ambient temperature [°C]

-20...+70

#### Medium temperature [°C]

-20...+80

#### Sensitivity [εr]

>1.8

#### Protection [EN 60529]

IP 67

#### Housing material

Aluminium

#### Material

AISI 316 Ti

#### Sealing material

NBR, different material on request

#### Compressive strength [bar]

6 (25 °C)

#### Connection

M12 connector

#### Sensor length

The total length L of the sensor is specified by appending "Lxxx" to the type.

xxx: Length in cm

#### Preferred lengths

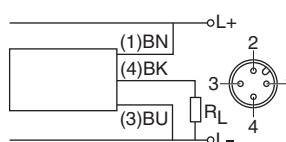
500 mm: L050

#### ID-No.

P21197050

1100 mm: L110

P21197110



### Accessories

Connecting cable SLG 3..., SLW 3..., see page 2.42

## Microwave-Compact

**Series MFC**  
**G3/4 thread**

**DC 16...30 V**

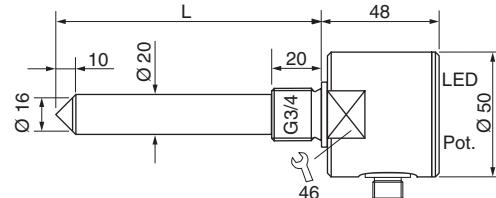
**Sensor length up to 1000 mm**



### Design

### DC PNP • G3/4

#### Dimensions

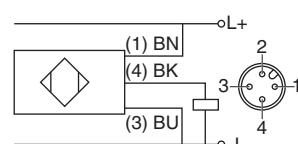


Switching point sp [mm]	-6	
Switching output		
ID-No.	P21188...	
Type-sensor length L	MFC 075 GSP-Lxxx	Sensor length
Supply voltage [V]	16...30 DC	The total length L of the sensors is specified by appending "Lxxx" to the type.
Switching current [mA]	200	
Short circuit proof	•	
Overshoot release [mA]	250	
Reverse protection	•	
Voltage drop [V]	2	
Current consumption [mA]	50	
Switching frequency [Hz]	ca. 5	
Ambient temperature [°C]	-20...+85	
Sensitivity* [ $\varepsilon_r$ ]	pre-selectable	
Protection [EN 60529]	IP 67	Preferred excess lengths ID-No.
LED display	•	120 mm: P21188012
Housing material	AISI 316 Ti / PTFE	200 mm: P21188020
Sealing material	NBR, different materials on request	400 mm: P21188040
Compressive strength [bar]	16 (25 °C)	
Connection	M12 connector	

Adjustment note  $\varepsilon_r$ :  
Remove the protection screw.  
By pressing the button with the screwdriver provided, you can adjust the sensitivity.

#### \* Sensitivity

- green :  $\varepsilon_r \geq 60$
- green :  $\varepsilon_r \geq 25$
- green :  $\varepsilon_r \geq 4$
- green :  $\varepsilon_r \geq 1,7$



### Accessories

Connecting cable SLG 3... SLW 3..., see page 2.42

## Microwave-Compact

**Series MFK**  
**G1/2 thread**

**DC 16...30 V**

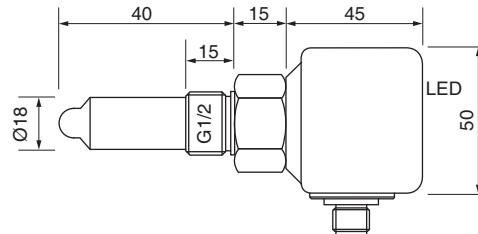
**Sensor length 40 mm**



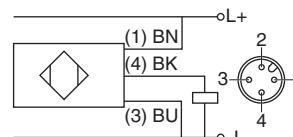
### Design

### DC PNP • G1/2

#### Dimensions



Switching point sp	[mm]	-6
Switching output		
ID-No.		P21193
Type		MFK 50 GSP
Supply voltage	[V]	16...30 DC
Switching current	[mA]	200
Short circuit proof		•
Overcurrent release	[mA]	250
Reverse protection		•
Voltage drop	[V]	2
Current consumption	[mA]	40
Switching frequency	[Hz]	approx. 5
Ambient temperature	[°C]	-20...+85
Sensitivity	[%r]	>10
Protection	[EN 60529]	IP 67
LED display		•
Housing material		PBT / AISI 316 Ti / PTFE
Sealing material		NBR, different materials on request
Compressive strength	[bar]	16 (25 °C)
Connection		M12 connector



### Accessories

Connecting cable SLG 3... SLW 3..., see page 2.42

# Level Sensors



## Integral switch

### Series KGF

**PTFE housing**

**M14x1**

**M30x1.5**

**AC 20...250 V**

**DC 10...55 V**



Design	DC PNP • M14x1		DC PNP • M30x1.5		AC • M30x1.5	
Dimensions						
Switching point sp [mm]	-2	-2	-3	-3	-3	-3
Switching output						
Best.-Nr.	P20130	P21106	P20051	P20052	P20002	P20003
Type	KGF 014 GSP	KGF 014 GOP	KGF 030 GSP	KGF 030 GOP	KGF 030 WS	KGF 030 WO
Supply voltage [V]	10...33 DC		10...55 DC		20...250 AC	
Switching current [mA]	200		400		400	
Short circuit proof	•		•		-	
Overcurrent release [mA]	800		800		-	
Reverse protection	•		•		-	
Voltage drop [V]	1 DC		1 DC		8 AC	
Minimum load current [mA]	-		-		5	
Current consumption [mA]	4		4		2.5	
Switching frequency [Hz]	10		10		10	
Ambient temperature [°C]	-25...+75				-25...+75	
EMC-class	A		A			
Protection [EN 60529]	IP 67		IP 67			
LED display	•			•		
Housing material	PTFE		PTFE			
Connection	2 m PVC-cable 3x0.34 mm <sup>2</sup>		2 m PVC-cable 0.5 mm <sup>2</sup>			
Switching current						
mA	400 KGF 030 300 200 100 -30 0 30 60 75 °C KGF 014					
Accessories						
	<b>fixing nuts are part of delivery</b>					

## Integral switch

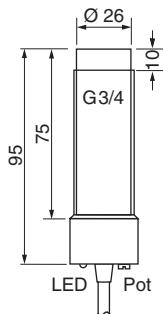
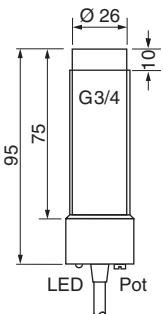
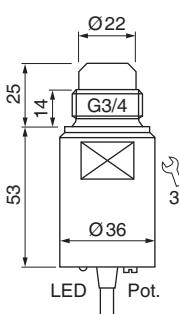
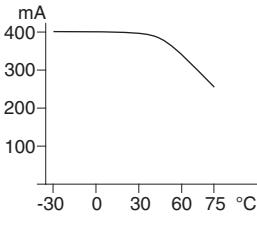
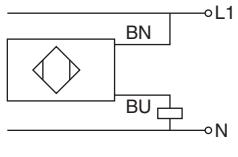
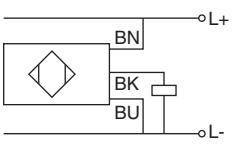
### Series KGF/KGMR

G3/4 thread

AC 20...250 V

DC 10...55 V



Design	AC • G3/4	DC PNP • G3/4	DC PNP • G3/4
Dimensions			
Switching point sp [mm]	-2	-2	-2
Switching output			
ID-No.	P20005	P20006	P21101
Type	KGF 075 WS	KGF 075 WO	KGMR 107 GSP
Supply voltage [V]	20...250 AC	10...55 DC	10...55 DC
Switching current [mA]	400	400	300
Short circuit proof	-	•	•
Overcurrent release [mA]	-	800	800
Reverse protection	-	•	•
Voltage drop [V]	8 AC	1 DC	1.5 DC
Minimum load current [mA]	5	-	-
Current consumption [mA]	2.5	4	4
Switching frequency [Hz]	10	10	10
Ambient temperature [°C]	-25...+75	-25...+75	-25...+75
EMC-class	A	A	A
Protection [EN 60529]	IP 67	IP 67	IP 67
LED display	•	•	•
Housing material	PTFE	PTFE	PTFE / AISI 316 Ti
Sealing material	-	-	FPM
Connection	2 m PVC-cable 0.5 mm <sup>2</sup>		
Switching current			
			
			

## Integral switch

**Series KGFR**

**PTFE housing**

**G1 thread**

**AC 20...250 V**

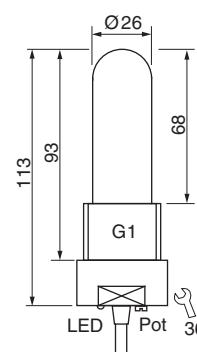
**DC 10...55 V**



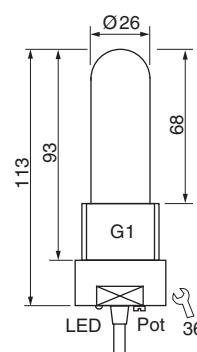
### Design

#### Dimensions

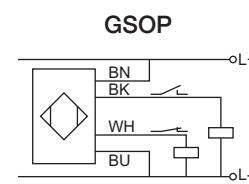
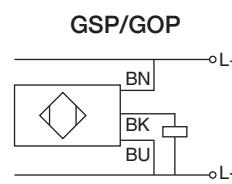
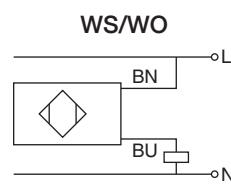
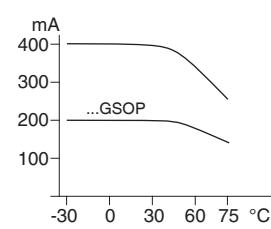
#### AC • G1



#### DC PNP • G1



Switching point sp [mm]	-6	-6	-6	-6	-6
Switching output					
ID-No.	P20009	P20010	P20063	P20064	P21198
Type	KGFR 100 WS	KGFR 100 WO	KGFR 100 GSP	KGFR 100 GOP	KGFR 100 GSOP
Supply voltage [V]	20...250 AC		10...55 DC	10...55 DC	10...30 DC
Switching current [mA]	400	400	400	400	200
Short circuit proof	-	-	•	•	•
Overcurrent release [mA]	-	-	800	800	450
Reverse protection	-	-	•	•	•
Voltage drop [V]	8 AC		1 DC	1 DC	1.5 DC
Minimum load current [mA]	5	-	-	-	-
Current consumption [mA]	2.5	2.5	4	4	10
Switching frequency [Hz]	10			10	
Ambient temperature [°C]	-25...+75			-25...+75	
EMC-class	A			A	
Protection [EN 60529]	IP 67			IP 67	
LED display	•			•	
Housing material	PTFE			PTFE	
Connection	2 m PVC-cable 0.5 mm <sup>2</sup>			GSP/GOP: 2 m PVC-cable 0.5 mm <sup>2</sup> GSOP: 2 m PVC-cable 0.34 mm <sup>2</sup>	
Switching current					



## Integral switch

### Series KA

G1 thread

DC 10...55 V



Design	DC PNP • G1 • L= 45 mm	DC PNP • G1 • L=120 mm
Dimensions		
Switching point sp [mm]	-8	-8
Switching output		
ID-No.	P21010	P21011
Type-sensor length L	KA-L45-GPP	KA-L120-GPP
Supply voltage [V]	10...55 DC	
Switching current [mA]	400	
Short circuit proof	•	
Overcurrent release [mA]	800	
Reverse protection	•	
Voltage drop [V]	2	
Minimum load current [mA]	—	
Current consumption [mA]	4	
Switching frequency [Hz]	5	
Ambient temperature [°C]	housing: -25...+70 / sensor tip: -25...+120	
EMC-class	A	
Protection [EN 60529]	IP 67	
LED display	•	
Housing material	PTFE/AISI 316 Ti	
Sealing material	FPM	
Compressive strength [bar]	30 (25 °C)	
Connection	terminal screws	
Switching current		

# Level Sensors



## Integral switch

### Series KB

G1 thread

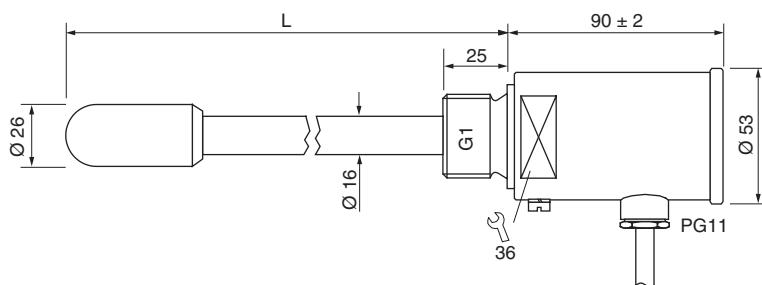
DC 10...55 V



### Design

### DC PNP • G1

### Dimensions



Switching point sp [mm]  
Switching output



ID-No.

P21012  
KB-L200-GPP

Type-sensor length L

P21013  
KB-L400-GPP

Supply voltage [V]

10...55 DC

Switching current [mA]

400

Short circuit proof

•

Overcurrent release [mA]

800

Reverse protection

•

Voltage drop [V]

2

Minimum load current [mA]

—

Current consumption [mA]

4

Switching frequency [Hz]

5

Ambient temperature [°C]

housing: -25...+70 / sensor tip: -25...+120

EMC-class

A

Protection [EN 60529]

IP 67

LED display

•

Housing material

PTFE/AISI 316 Ti

Sealing material

FPM

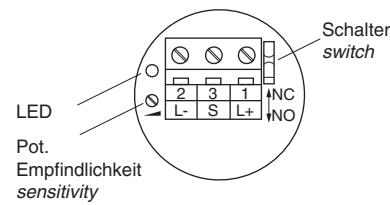
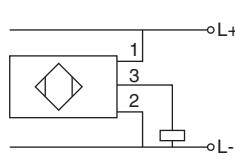
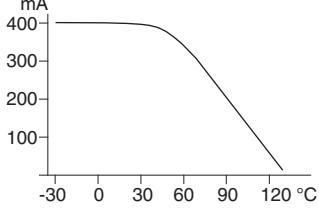
Compressive strength [bar]

16 (25 °C)

Connection

terminal screws

Switching current



## Integral switch

**Series KFC**  
**G1/2 thread**

**DC 18...33 V**

**Stainless steel housing**

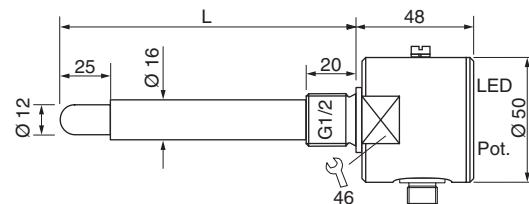
**PTFE-sensor**



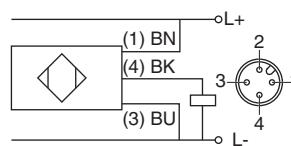
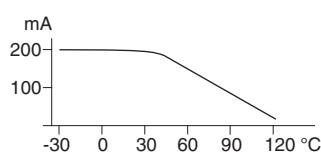
### Design

### DC PNP • G1/2

#### Dimensions



Switching point sp [mm]	-6	-6	-6	-6
Switching output				
ID-No.	P21161	P21162	P21163	P21164
Type-sensor length L	KFC 050 GSP-L50	KFC 050 GSP-L100	KFC 050 GSP-L200	KFC 050 GSP-L400
Supply voltage [V]	18...33 DC			
Switching current [mA]	200			
Short circuit proof	•			
Overcurrent release [mA]	250			
Reverse protection	•			
Voltage drop [V]	2			
Minimum load current [mA]	–			
Current consumption [mA]	10			
Switching frequency [Hz]	5			
Ambient temperature [°C]	housing: -25...+75 / sensor tip: -25...+120			
EMC-class	A			
Protection [EN 60529]	IP 67			
LED display	•			
Housing material	AISI 316 Ti/PTFE			
Sealing material	FFKM (Kalrez)			
Compressive strength [bar]	16 (25 °C)			
Connection	M12 connector			
Switching current				



### Accessories

Connecting cable type SLG 3... SLW 3..., see page 2.42

## Opto-integral switch

**Series UFGS**

**Opto glass-sensor  
G3/4 thread**

**DC 10...33 V**

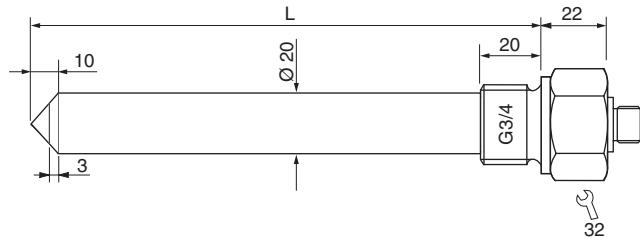
**Resistant to detergents  
Resistant to hydraulic oil • motor oil**



### Design

**DC PNP • G3/4**

### Dimensions



**Switching point sp [mm]**

-10

Switching output

**ID-No.**

P21181...

Type-sensor length L [mm]

UFGS 075 GSOP-Lxxxx

Supply voltage [V]

10...33 DC

Switching current [mA]

200

Short circuit proof

•

Overcurrent release [mA]

250

Reverse protection

•

Voltage drop [V]

2

Minimum load current [mA]

-

Current consumption [mA]

10

Switching frequency [Hz]

5

Ambient temperature [°C]

-25...+70

EMC-class

A

Protection [EN 60529]

IP 67

LED display

plug with LED

Housing material

AISI 316 Ti/glass

Sealing material

FFKM (Kalrez)

Compressive strength [bar]

16 (25 °C)

Connection

M12 connector

Switching current

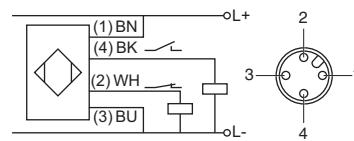
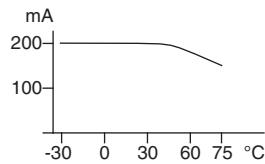
### Sensor length

The total length L of the sensors is specified by appending "Lxxxx" to the type.

xxxx: length in mm

### Preferred excess lengths ID-No.

120 mm:	L120	P21181012
200 mm:	L200	P21181020
400 mm:	L400	P21181040
600 mm:	L600	P21181060
1000 mm:	L1000	P21181100



### Accessories

Connecting cable type SLW 4-2 LED (Z01157), see page 2.42

## Opto-integral switch

**Series UFS**  
**G3/4 thread**

**DC 10...33 V**

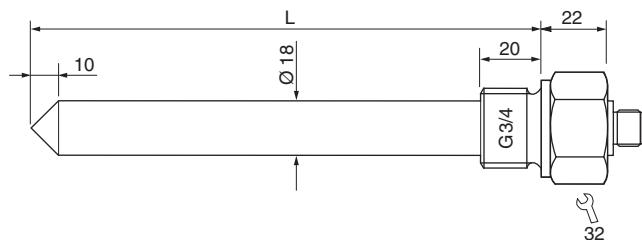
**Plug connection**



### Design

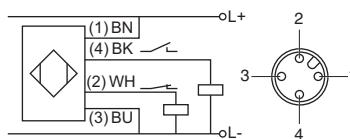
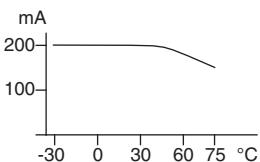
### DC PNP • G3/4

#### Dimensions



Switching point sp	[mm]	-10	Sensor length
Switching output			
ID-No.		P.....	
Type-sensor length L	[mm]	UFS 075 GSOP-Lxxxx	
Supply voltage	[V]	10...33 DC	
Switching current	[mA]	200	
Short circuit proof		•	
Overcurrent release	[mA]	250	
Reverse protection		•	
Voltage drop	[V]	2	
Minimum load current	[mA]	-	
Current consumption	[mA]	10	
Switching frequency	[Hz]	5	
Ambient temperature	[°C]	-25...+70	
EMC-class		A	
Protection	[EN 60529]	IP 67	
LED display		plug with LED	
Housing material		AISI 316 Ti / PES	
Sealing material		FPM	
Compressive strength	[bar]	16 (25 °C)	
Connection		M12 connector	

#### Switching current



### Accessories

Connecting cable type SLW 4-2 LED (Z01157), see page 2.42

## Conductive Sensor

### Series CFC

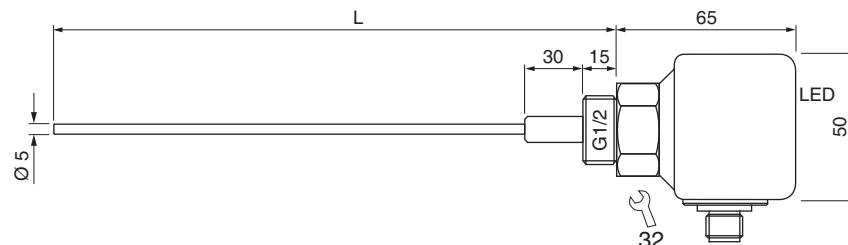
**Exact level monitoring of conductive media**



#### Design

#### DC PNP • G1/2

#### Dimensions



Conductivity	[ $\mu\text{S}/\text{cm}$ ]	>10 (adjustable)
Sensor length typ.	[mm]	300 / 500 / 1000 *

#### Sensor length

#### Switching output



The total length L of the sensors is specified by appending "Lxxxx" to the type.

ID-No.	P.....
Type-sensor length L [mm]	CFC 050 GSOP-Lxxxx

xxxx: length in mm

Supply voltage	[V]	24 DC $\pm 20\%$
Switching current	[mA]	100
Short circuit proof		•
Overcurrent release	[mA]	150
Reverse protection		•

Preferred lengths	ID-No.
300 mm: L300	P21211
500 mm: L500	P21212
1000 mm: L1000	P21213

Voltage drop	[V]	2,5
Current consumption	[mA]	50
Ambient temperature	[°C]	-20...+60
EMC-class		A
Protection	[EN 60529]	IP 67

#### Notes:

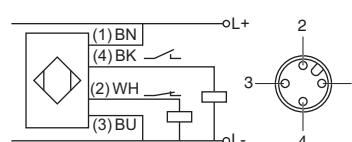
Different lengths:

Please note in ordering text.

In applications with plastic containers the screw-on-electrode has to be used.

LED display	•
Housing material	AISI 316 Ti / PBT / POM
Sealing material	EPDM, NBR, different material on request
Compressive strength	[bar]
Connection	M12 connector

\* Cutting to length by user:  
See technical manual



#### Accessories

screw-on-electrode, see page 2.43 / connecting cable SLG 4... SLW 4..., see page 2.42

## Analog sensor

**Series KFA**  
up to 200 °C

**4...20 mA  
output**



Design	G1/2		KU 120 GI
Dimensions			
Sensing length M [mm]	100	200	
Output	-	-	
ID-No.	P21151	P21152	P21153
Type-sensor length L	KFA 150-L135	KFA 150-L235	KU 120GI
Supply voltage [V]	-	-	24 DC ±20%
Current output [mA]	-	-	4...20
Current consumption [mA]	-	-	50
Working resistance [Ω]	-	-	50...400
Reaction frequency [Hz]	2	-	5
Ambient temperature [°C]	-35...+200		-20...+60
EMC-class	A		A
Protection [EN 60529]	IP 68		IP 65
LEM-connection	IP 54		IP 54
LED display	-		•
Housing material	PKS/AISI 316 Ti		Aluminium
Sealing material	PTFE		-
Compressive strength [bar]	16		-
Connection	2 m PTFE-cable / LEM 01 plug system		M12 connector
Accessories			
	Connecting cable SLG 3-2, see page 2.42		

# Level Sensors



**-230 °C-Low temperature**

## Series KGFP

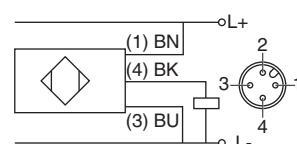
**Detection of liquid gases**

**Detection of cooled granules**

**Sensor for connection to an external amplifier**



Design	G1/2	KU 125...
Dimensions		
Switching point sp	adjustable	adjustable
Switching output		
ID-No.	P21167	P21166
Type	KGFP 050	KU 125 GPP
Application area	liquid gases	cooled granules
Medium temperature [°C]	-230...+80	-
Cable temperature [°C]	-80...+120	-
Supply voltage [V]	-	24 DC ±20%
Current consumption [mA]	-	50
Switching current [mA]	-	400
Hysteresis [%]	-	10 (adjustable)
Switching frequency [Hz]	-	10
Ambient temperature [°C]	-	-20...+60
EMC-class	-	A
Protection [EN 60529]		
housing	IP 68	IP 65
plug	IP 67	IP 67
LED display	-	•
Power on LED	-	•
Housing material	AISI 316 Ti/PTFE	Aluminium
Connection	2 m PTFE-cable with LEM 02 plug system	M12 connector



## Accessories

Connecting cable type SLG 3... or SLW 3..., see page 2.42

## 230 °C-High temperature

### Series KGFT

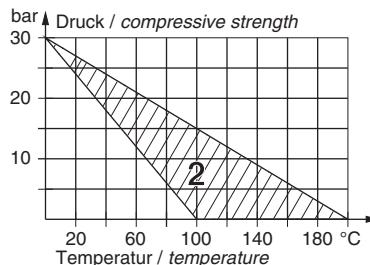
**Sensor for connection  
to an external amplifier**



Design	G1/4	G1/2	G1/4	G1/2	G1/4
<b>Dimensions</b>					
Switching point sp [mm]	-6	-6	-6	-6	-6
ID-No.	P21092	P21093	P21119	P21120	P21108
Type	KGFT 025	KGFT 050	KGFT 125	KGFT 150	KGFT 325
Temperature range [°C]	-35...+180	-35...+180	-35...+200	-35...+200	-35...+230
Protection [EN 60529] sensor plug LEM 01	IP 68 IP 54	IP 68 IP 54	IP 68 IP 54	IP 68 IP 54	IP 68 IP 54
Compressive strength [bar]	10	10	30	30	0.5
Housing material	PTFE / AISI 316 Ti	PTFE / AISI 316 Ti	PEEK / AISI 316 Ti	PEEK / AISI 316 Ti	PEEK / AISI 316 Ti
Sealing material	FPM	FPM	PTFE	PTFE	EP
Connection	2 m PTFE-cable with LEM 01 plug system				

For special applications the seal must be determined separately. In such cases, the combination of pressure and temperature is of great importance (see diagram). Special EPDM seals will be used on customers request for water applications up to +150 °C and pressure up to 5 bar. Special seals are necessary for applications with media temperatures above +100 °C or where pressures are higher (2).

If water damp phases cannot be excluded, the KGFT...-CER sensor must be used.  
(see page 2.26)



Required amplifiers:

KK 030 GSP , KU 120..., KUA 120..., see page 2.27 - 2.28

# Level Sensors



**200 °C-High temperature • Steam proof**

## Series KGFT-CER

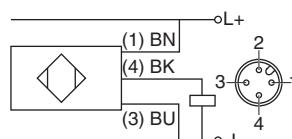
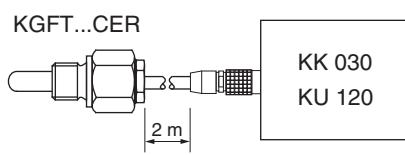
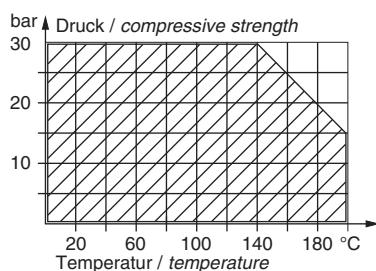
**Sensor for connection  
to an external amplifier**

**30 bar at 140 °C**

**15 bar at 200 °C**



Design	G1/4	KK 030...
Dimensions		
Switching point sp	-6	adjustable
Switching output		
ID-No.	P21199	P21095
Type	KGFT 125-CER	KK 030 GSP
Supply voltage [V]	-	16...55 DC
Current consumption [mA]	-	15
Switching current max. [mA]	-	200
Hysteresis [%]	-	10
Switching frequency [Hz]	-	15
Ambient temperature [°C]	-35...+200	-5...+60
EMC-class	-	A
Protection [EN 60529]	IP 68 (plug LEM 01 IP 54)	IP 67 (plug LEM 01 IP 54)
Compressive strength [bar]	30 at 140 °C / 15 at 200 °C	-
LED display	-	LED yellow
Power on LED	-	LED green
Housing material	AISI 316 Ti / Ceramic	AISI 316 Ti
Sealing material	PTFE	-
Sensor connection	-	LEM 01 plug system
Connection	2 m PTFE-cable with LEM 01 plug system	M12 connector



## Accessories

Connecting cable SLG 3... or SLW 3..., see page 2.42

## Amplifier

### Series KK-KU

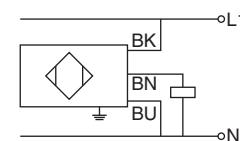
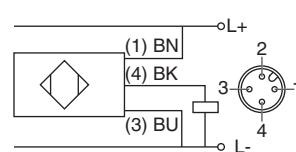
**For sensors KGFT  
up to +230 °C**

**IP 67 Protection**

**LED display**



Design	KK 030...		KU 120...	
Dimensions				
Switching point sp	adjustable		adjustable	
Switching output				
ID-No.	P21095	P21107	P21118	P21117
Type	KK 030 GSP	KU 120 GPP-24	KU 120 WP-230	KU 120 WP-115
Supply voltage [V]	16...55 DC	24 DC ±20%	230 AC ±10%	115 AC ±10%
Current consumption [mA]	15	50	400	
Switching current max. [mA]	200			
Hysteresis [%]	10		10 (adjustable)	
Switching frequency [Hz]	15		5	
Ambient temperature [°C]	-5...+60		-20...+60	
EMC-class	A		A	
Protection [EN 60529]	IP 67		IP 65	
LEM-Connection	IP 54		IP 54	
LED display	LED yellow		LED-array	
Power on LED	LED green		•	
Housing material	AISI 316 Ti		Aluminium	
Sensor Connection	LEM 01 plug		LEM 01 plug	
Connection	M12 connector	M12 connector	2 m PVC-cable 4x0.75 mm²	
Accessories	Connecting cable type SLG 3... or SLW 3..., see page 2.42			



## Amplifiers

### Series KUA

**Automatic adjustment on medium**

**For sensors KGFT up to +230 °C**

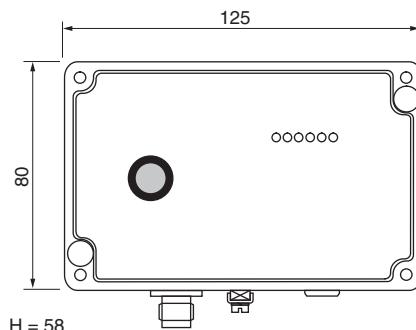
**Cable break monitoring**

**LED display**



#### Design

#### KUA 120 GSOP



#### Dimensions

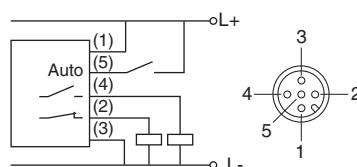
Switching point sp	automatic adjustment by push-button or control input
Switching output	



P21190

ID-No.	P21190
Type	KUA 120 GSOP
Supply voltage [V]	18...30 DC
Current consumption [mA]	approx. 100
Switching current max. [mA]	100
Hysteresis [%]	10
Switching frequency [Hz]	10
Ambient temperature [°C]	0...+60
EMC-class	A
Protection [EN 60529]	IP 65
LEM-Connection	IP 54
LED display	LED-array
Cable break monitoring	•
Housing material	Aluminium
Sensor Connection	LEM 01 plug
Connection	M12 connector

The capacitive amplifier is designed to be connected to the level controller of type KGFT... The adjustment depending on different media or installation situations is carried out by automatic adjustment.



	unbetätigt	betätigt	Kabelbruch
LED-Zeile	○○○○○	○●●●○	●●●●●
Schaltausgang Schliesser	—L—	—t—	—L—
Schaltausgang Öffner	—t—	—L—	—L—

#### Accessories

Connecting cable type SLG 5... or SLW 5..., see page 2.42

## Dust - Intrinsically safe • Zone 20

### Series KGEX

**Category 1**  
Dust II 1D T95 °C

**Proximity switches**  
**Level controller**



Design	M18x1	M30x1.5	G1	G3/4
<b>Dimensions</b>				
Installation flush (f) non flush (nf)				
Operating distance sn [mm]	8 nf	10 nf	-10	-5
ID-No.	P21157	P21158	P21159	P21160
Type	KGEX 018	KGEX 030	KGEX 100	KGEX 107
Ambient temperature [°C]			-25...+75	
Ex marking	II 1D T 95 °C			
Certificate No.	TÜV 03 ATEX 2046			
Maximum values	Ci = negligibly small Li = negligibly small			
Only for the connection to certified intrinsically safe circuits with the following maximum values:	Ii = 80 mA Ui = 12.6 V Pi = 252 mW			
Housing material	PVDF	PTFE	PTFE	PTFE/AISI 316 Ti FPM
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 3x0.5 mm²			
For the connection to amplifiers EGE 903 Ex..., page 2.37				
Note	fixing nuts are part of delivery			

## Dust - Compact model • Zone 22

### Series KGEX

**Category 3**

**Dust II 3D T80 °C**

**DC 24 V**

**PNP switching output**



Design	M18x1	M30x1.5	DC PNP • G1	DC PNP • G3/4
<b>Dimensions</b>				
Switching point sp [mm] (Adjustable)	5 f (1...7)	10 f (3...15)	-6	-3
Switching output				
ID-No.	P21170	P21171	P21172	P21173
Type	KGEX 018 GSP	KGEX 030 GSP	KGEX 100 GSP	KGEX 107 GSP
Ex-Marking	II 3D T80 °C			
Supply voltage [V]	10...55 DC			
Switching current [mA]	300			
Short circuit proof	•			
Overcurrent release [mA]	800			
Reverse protection	•			
Voltage drop max. [V]	1.5			
Current consumption [mA]	4			
Switching frequency [Hz]	25	25	10	10
Ambient temperature [°C]	-25...+70			
EMC-class	A			
LED display	•			
Housing material	Br-Ni / PPO	Br-Ni / PPO	PTFE	PTFE/AISI 316 Ti FPM
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 3x0.5 mm <sup>2</sup>			
Note: Do not use in the presence of conductive dusts				

## - Sensor • Zone 0

### Series UFGS..Ex

#### Opto glass-sensor

II 1G Ex ia IIC T6...T4

Category 1

Resistant in kerosine • motor fuels

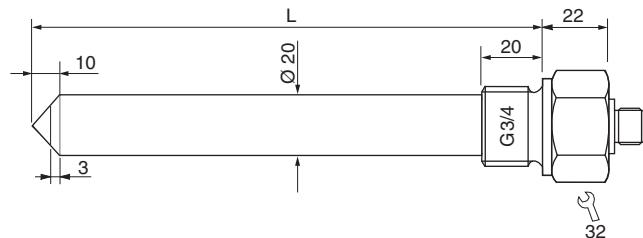
3-wire sensor, intrinsically safe



#### Design

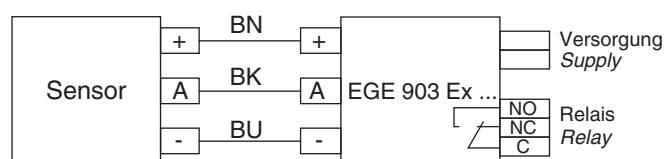
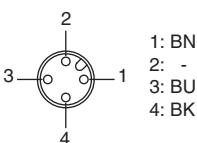
G3/4

#### Dimensions



Switching point sp [mm]	-10	
ID-No.	P21183...	
Type-sensor length L [mm]	UFGS 075 Ex-Lxxxx	Sensor length
Ex marking	II 1G Ex ia IIC T6...T4	The total length L of the sensors is specified by appending "Lxxxx" to the type.
Certificate no.	TÜV 01 ATEX 1662	
Ambient temperature for temperature classes [°C]	T6: 75 T5: 90 T4: 100	xxxx: length in mm
Max. power Pi [mW]	252	Preferred excess lengths ID-No.
Housing material	AISI 316 Ti / glass	120 mm: L120 P21183012
Sealing material	FFKM (Kalrez)	200 mm: L200 P21183020
Tightening torque [Nm]	100	400 mm: L400 P21183040
Ambient temperature [°C]	-25...+70	1000 mm: L1000 P21183100
Protection [EN 60529]	IP 67	
Compressive strength [bar]	16	
Connection	M12 connector	

For the connection to amplifiers EGE 903 Ex..., page 2.37



#### Accessories

Plug M12, SBW-DC or SBG-DC

# Level Sensors



## - Sensor • Zone 0

### Series URG..Ex

#### Opto glass-sensor

II 1G Ex ia IIC T6...T4

Category 1

Resistant in kerosine • motor fuels

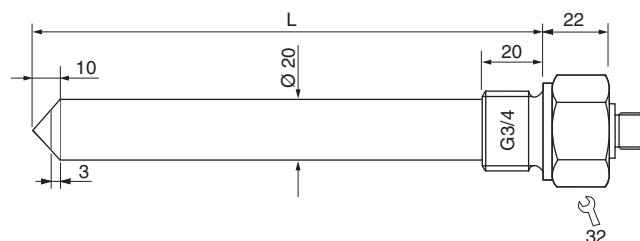
2-wire sensor, intrinsically safe



#### Design

G3/4

#### Dimensions



Switching point sp [mm]

-10

ID-No.

P21185...

Type-sensor length L [mm]

URFG 075 Ex-Lxxxx

Ex marking

II 1G Ex ia IIC T6

Certificate no.

TÜV 00 ATEX 1632

Ambient temperatur  
for temperature classes [°C]

T6: 70

T5: 80

T4: 100

Maximum values

Ii = 154 mA

Ui = 23.1 V

Pi = 890 mW

Housing material

AISI 316 Ti / glass

Sealing material

FFKM (Kalrez)

Tightening torque [Nm]

100

Ambient temperature [°C]

-25...+70

Protection [EN 60529]

IP 67

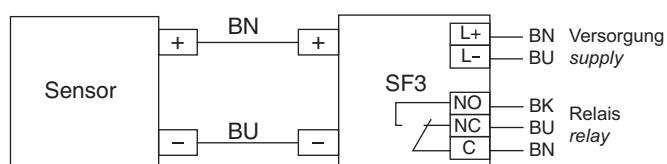
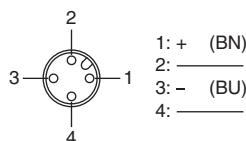
Compressive strength [bar]

16

Connection

M12 connector

For the connection  
to amplifiers SF3, page 2.38



#### Accessories

Plug M12, SBW-DC or SBG-DC

# Level Sensors



## Ex - Sensor • Zone 0 - 1

### Series TF...Ex

**Thermal level sensor**

**For fuel tanks and fuel trucks**

II 1G Ex ia IIC T4

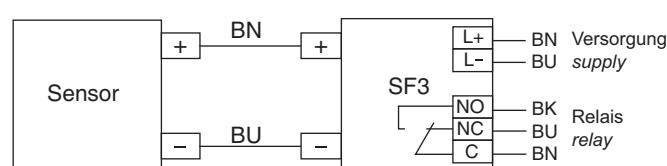
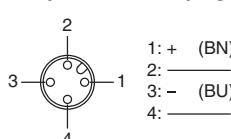
II 2G Ex ia IIC T4

**Category 1, Category 2**

**2-wire sensor, intrinsically safe**



Design	G3/4 fixed fitting length		G3/4 adjustable fitting length	
<b>Dimensions</b>				
Switching point sp [mm]	10 immersed		10 immersed	
Type	TFGS 026 Ex-L200	TFGS 126 Ex-L200	TFKS 026 Ex-L400	TFKS 126 Ex-L400
ID-No.	P21191	P21194	P21192	P21195
Fitting length L [mm]	210	210	410 (variable)	410 (variable)
Zone	0	1	0	1
Ex marking	II 1G Ex ia IIC T4	II 2G Ex ia IIC T4	II 1G Ex ia IIC T4	II 2G Ex ia IIC T4
Certificate No.	TÜV 07 ATEX 553745			
Maximum values	$i_i = 154 \text{ mA}$ $U_i = 23.1 \text{ V}$ $P_i = 890 \text{ mW}$ $C_i \leq 100 \text{ nF}$ $L_i \leq 0.8 \mu\text{H}$			
Nominal resistance [ $\Omega$ ]	160			
Reaction time [s]	approx. 2			
Start-up time [s]	40			
Ambient temperature [ $^{\circ}\text{C}$ ]	-20...+80			
Function indicator	at the amplifier			
Housing material	AISI 316 Ti	AISI 316 Ti	AISI 316 Ti	AISI 316 Ti
Pipe material	AISI 316 Ti	Aluminium	AISI 316 Ti	Aluminium
Sealing material	PVDF, FPM			
Protection [EN 60529]	IP 68			
Connection	M12 connector			
Sensors for the connection to amplifiers SF3, page 2.38				
Accessories	Plug M12, SBW-DC or SBG-DC			



# Level Sensors



## Ex - Sensor • Zone 0

### Series KEAC

Ex ia IIC T6...T4

Category 1

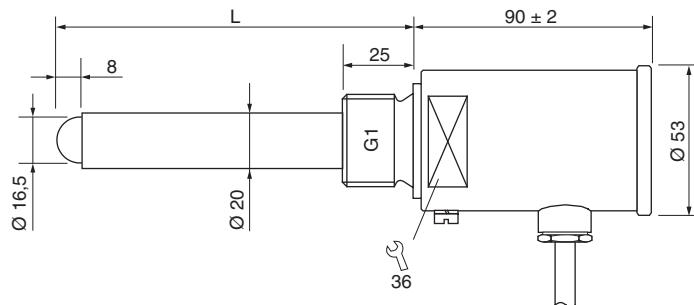
Medium up to 120 °C  
Sensor length up to 1 m



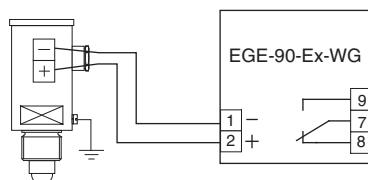
#### Design

G1

#### Dimensions



Switching point sp [mm]	-8	-8	-8	-8	-8
ID-No.	P21086	P21087	P21088	P21089	P21090
Type-sensor length L [mm]	KEAC-L80 KEAC-L200 KEAC-L400 KEAC-L600 KEAC-L1000				
Ex marking	Ex ia IIC T6...T4				
Certificate no.	TÜV 96 ATEX 1095				
Ambient temperature for temperature classes [°C]	T6: 80 T5: 95 T4: 120				
Max. power Pi [mW]	50				
Housing material	AISI 316 Ti / PTFE				
Sealing material	FPM				
Force thread [Nm]	100				
Sensitivity	adjustable with pot				
Ambient temperature [°C]	housing: -25...+75 / sensor tip: -40...+120				
Protection [EN 60529]	IP 67				
Compressive strength [bar]	30				
Connection	terminal screws				



#### Note

different materials on request

## - Sensor • Zone 0 • with Ex-Preamplifier

**Series KGFT**  
up to 200 °C

**Ex ia T6...T3**

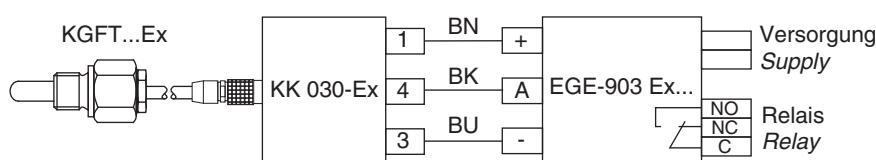
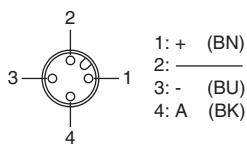
**II (1) 2G Ex ia IIC T6...T4**

**Category 1**



Design	G1/4	G1/2	KK 030 Ex
<b>Dimensions</b>			
Switching point sp [mm]	-8	-8	-
Sensitivity adjustable	-	-	•
ID-No.	P21149	P21150	P21144
Type	KGFT 125 Ex	KGFT 150 Ex	KK 030 Ex
Ex marking	Ex ia IIC T6...T3	Ex ia IIC T6...T3	II (1) 2G Ex ia IIC T6...T4
Certificate No.	TÜV 01 ATEX 1670		TÜV 01 ATEX 1671
Ambient temperatures for temperature classes [°C]	T6: 80    T5: 95    T4: 130    T3: 195	110	T6: 75    T5: 90    T4: 120
Max. power Pi [mW]			252
Housing material	AISI 316 Ti / PEEK		AISI 316 Ti
Sealing material	PTFE		-
Torque [Nm]	50	100	50
Ambient temperatur [°C]	-35...+200		-25...+60
Protection [EN 60529]	IP 68		IP 54
LEM-connection	IP 54		
Compressive strength [bar]	30		-
LED display	-		•
Connection	2 m PTFE-cable plug system LEM 01		LEM 01 / M12 connector

The KK 030 Ex ex-preamplifier is operated in zone 1. It is connected between the KGFT...Ex ex-sensors and the EGE 903 ex-amplifier (see page 2.37).



**Note**

required amplifier EGE 903..., connecting cable SLG 3..., SLW 3..., see page 2.42

# Level Sensors



## - Amplifiers

### Series EGE 90 Ex

Dust and gas

Cable break and short circuit monitoring

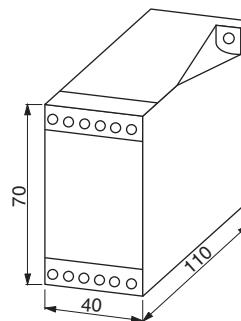
Connection of 2-lead sensors



#### Design

#### EGE 90 Ex...

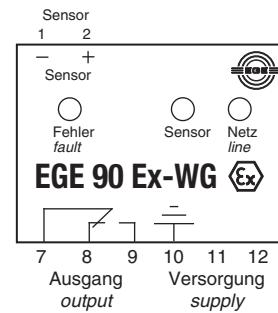
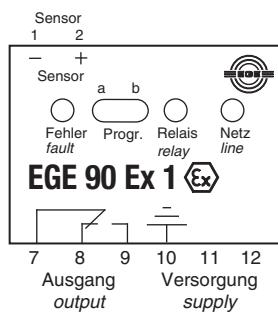
#### Dimensions



ID-No.	P30340	P30341	P31035	P30342	P31036
Type	EGE 90 Ex1-230	EGE 90 Ex1-115	EGE 90 Ex1-24	EGE 90 Ex-WG 230	EGE 90 Ex-WG 24
Supply voltage [V]	230 AC +15/-10%	115 AC +15/-10%	24 DC ±15%	230 AC +15/-10%	24 DC ±15%
Certificate no.			TÜV 97 ATEX 1148		
Ex marking			II (1) GD [Ex ia] IIC		
Maximum values			$U_o = 12.6 \text{ V}$ $I_o = 15.9 \text{ mA}$ $P_o = 50 \text{ mW}$ $C_o = 1.15 \mu\text{F}$ $L_o = 120 \text{ mH}$		
Output			relay / change over		
Switching voltage max. [V]			250 AC / 24 DC		
Switching current max. [A]			4 AC / 4 DC		
Switching power			$\cos \varphi > 0.7 / L/R < 200 \text{ ms}$		
Ambient temperature [°C]			-20...+60		
Protection [EN 60529]			IP 20		
Connection			terminal screws		

#### Note:

The amplifier EGE 90 EX1 is suited for connection of NAMUR sensors.



## - Amplifiers

### Series EGE 903 Ex

Dust and gas

Cable break and short circuit monitoring

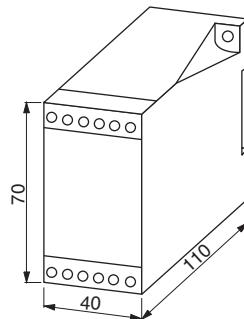
Connection of 3-lead sensors



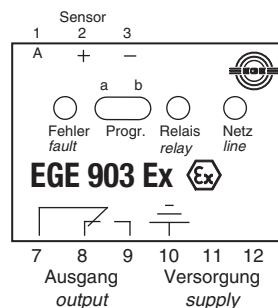
#### Design

#### EGE 903 Ex...

Dimensions



ID-No.	P21141	P21142	P21143
Type	EGE 903 Ex-230	EGE 903 Ex-115	EGE 903 Ex-24
Supply voltage [V]	230 AC +10/-15%	115 AC +10/-15%	24 DC ±15%
Certificate no.		TÜV 01 ATEX 1663	
Ex marking		II (1) GD [Ex ia] IIC	
Maximum values		$U_o = 12.6 \text{ V}$ $I_o = 80 \text{ mA}$ $P_o = 252 \text{ mW}$ $C_o = 270 \text{ nF}$ $L_o = 5.4 \text{ mH}$	
Output		relay / change over	
Switching voltage max. [V]		250 AC / 24 DC	
Switching current max. [A]		4 AC / 4 DC	
Switching power		$\cos \varphi > 0.7 / L/R < 200 \text{ ms}$	
Ambient temperature [°C]		-20...+60	
Protection [EN 60529]		IP 20	
Connection		terminal screws	



# Level Sensors



## - Amplifier • Zone 1

### Series SF3

Gas II (1) 2G Ex em [ia(ib)] IIC T6

#### Installation in Zone 1

Increased safety

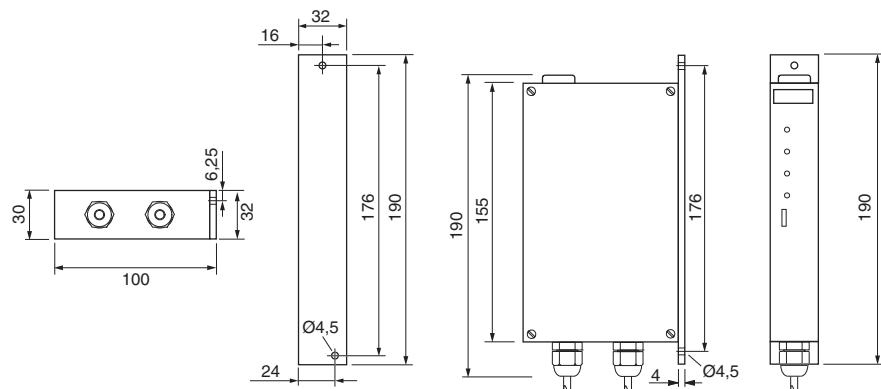
For the connection of 160 Ω Thermo-sensors

For the connection of Opto-level sensors



#### Design

#### Dimensions



ID-No.

P21174

Type

SF3

Supply voltage [V]

24 DC +15/-10%

Ex marking

II (1) 2G Ex em [ia(ib)] IIC T6

Certificate no.

TÜV 04 ATEX 2447

Ambient temperature  
for temperature classes [°C]

T6: 35 T5: 50 T4: 85

Maximum values

$U_O = 23.1 \text{ V}$

$I_O = 154 \text{ mA}$

$P_O = 890 \text{ mW}$

$C_O = 86 \text{ nF}$

$L_O = 0.4 \text{ mH}$

Connectable sensors

Opto-level sensors (URF...) / Level sensors ( $R_i = 160 \Omega$ )

Output relay

increased safety

intrinsically safe

Switching voltage [V]

250 AC || 250 DC | 60 DC | 24 DC Ex ib IIC 30 V

Switching current [A]

2 AC || 0.3 DC | 0.8 DC | 2 DC IIC: 0.1 DC IIB: 0.25 DC IIA: 0.34 DC

Switching power

$\cos \phi \geq 0.7 / L/R \leq 200 \text{ ms}$

Ambient temperature [°C]

-20...+60

Protection [EN 60529]

IP 54

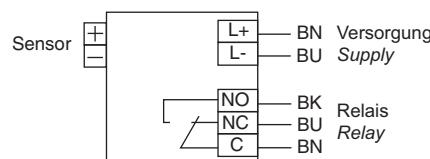
Housing material

PA, Aluminium

Connection

sensor: tabs size 6.3-0.8  
(DIN 46244)

relay/supply: 2 m PVC-cable  
 $0.5 \text{ mm}^2$



## - housing for amplifier • Zone 1/21

### System GAM

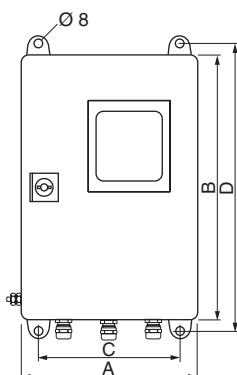
Dust II 2D IP66 T65 °C  
 Gas II (1) 2G Ex em [ia(ib)] II CT6

For installation of amplifiers  
 within Zone 1/21



#### Design

##### Dimensions

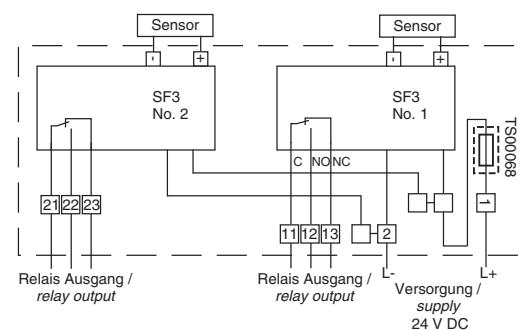


#### GAM...

Type	ID-No.	A	B	C	D	Amount of SF3
GAM-SF1530	P21175	150	300	110	320	1
GAM-SF2030	P21176	200	300	160	320	2
GAM-SF3030	P21177	300	300	260	320	4
GAM-SF3040-5	P21178	300	400	260	420	5
GAM-SF3040	P21179	300	400	260	420	6

ID-No.	P21175	P21176	P21177	P21178	P21179
Type	GAM-SF1530	GAM-SF2030	GAM-SF3030	GAM-SF3040-5	GAM-SF3040
Housing dimensions [mm]	150x300x120	200x300x120	300x300x120	300x400x120	300x400x120
Number of amplifiers	1	2	4	5	6
Ex marking	II (1) 2G Ex em [ia(ib)] IIC T6 / II 2D IP 66 T65 °C				
Certificate no.	TÜV 04 ATEX 2555 X				
Ambient temperature for temperature classes [°C]	T6: 27 T5: 42 T4: 60				
Electrical connection					
Relay output	connection terminals 2.5 mm <sup>2</sup>				
Power supply	connection terminals 1.5 mm <sup>2</sup>				
Sensor connection	sensor: tabs nominal size 6.3 - 0.8 mm (DIN 46244)				
Cable diameter [mm]	4...8				
Ambient temperature [°C]	-20...+60				
Housing material	sheet steel case, lacquered				
Protection [EN 60529]	IP 66				

Example:  
 Schematic for the installation of two amplifiers in a GAM-SF2030 housing.



## - housing for screw terminals

### Series GK...

- II 2G Ex e II T6
- II 2G Ex ia IIC T6
- II 2G Ex e [ia] IIC T6
- II 2D IP65 T75 °C

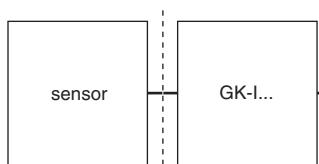
For the connection of supply-  
and signal lines in Zone 1/21



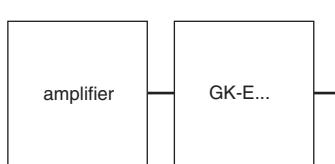
Design	GK...						
Dimensions							
ID-No.	Z01168	Z01169	Z01170	Z01171	Z01172		
Type	GK-E 60	GK-E 100	GK-I 60	GK-I 100	GK-EI 100		
Amount of terminals	4	8	4	8	4 Ex e + 4 Ex ia		
Dimensions [mm]	58x64	98x64	58x64	98x64	98x64		
Electric circuit	increased safety		intrinsically safe		intrinsically safe + increased safety		
Ex marking	II 2G Ex e II T6		II 2G Ex ia IIC T6		II 2G Ex e [ia] IIC T6		
	II 2D IP65 T75 °C		II 2D IP65 T75 °C		II 2D IP65 T75 °C		
Certificate No.	BVS 05 ATEX E 022 X						
Ambient temperature [°C]	-20...+70						
for temperature classes [°C]	T4, T5, T6 : 70						
Rated voltage [V]	275						
Rated current [A]	2						
Cross section wires	single wire		0.5...2.5 mm <sup>2</sup>				
	multistrand		0.5...1.5 mm <sup>2</sup>				
Cable diameter [mm]	4...8						
Housing material	Aluminium						
Protection [EN 60529]	IP 65						
Connection	terminal space						

The enclosure for screw terminals type GK... is designed for the connection of intrinsically safe and / or non-intrinsically safe circuits in explosion-hazardous areas of category 2 (zone 1 and 21).

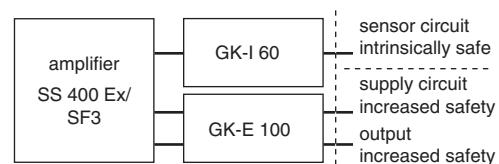
Zone 0/1 / 20      Zone 1 / 21



Zone 1 / 21



Zone 1 / 21



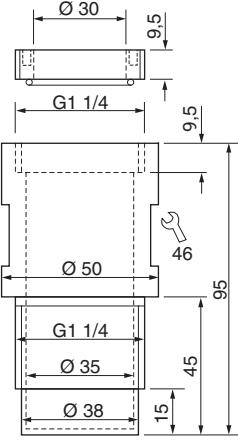
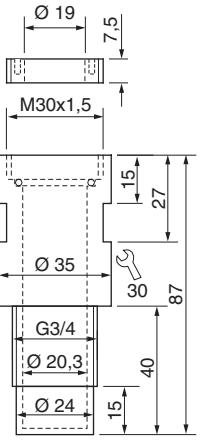
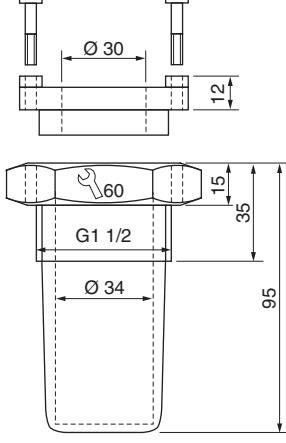
## Accessories • Mounting sleeves

***It is not necessary to empty the vessel for routine sensor inspection.***

***PTFE housing for high chemical resistance***

***O-ring moisture barrier***



Design	KNM-35	KNM-20	KPM-35
Dimensions			
ID.-No.	P40501	P40500	P40502
Type	KNM-35	KNM-20	KPM-35
Housing material	PTFE	PTFE	Crastin
Torque max. [Nm]	1	1	3
Compressive strength [bar]	3	3	6
Thread	G1 1/4	G3/4	G1 1/2
For sensor type	KNK-025...	KNK-015...	KNK-025...
Usefully sensors	see in our catalogue „Capacitive proximity switches“		

### Fitting in of sleeves and sensors

Mounting sleeves are used for lateral or vertical passage through the vessel side. In order to ensure full pressure resistance, the thread should be screwed into the vessel threaded bush over a length of approximately 20 mm. If this is not possible because the vessel side is too thin, a suitable bush must be installed. However, the threaded passage should not be longer than the thread on the mounting sleeve. The interior thread must comply with DIN ISO 228. Sealing of the thread is either carried out with hemp and a sealing paste according to DIN-DVGW, or with PTFE sealing tape if higher chemical resistance is required. In any case, chemical resistance of the seal must be checked for this application. When screwing in the sleeve, maximum admissible torque must not be exceeded.

Metallic or metal clad vessels should be earthed. In the case of plastic vessels filled with electrically conductive materials, the latter should be earthed. In the case of plastic vessels filled with non-conducting materials, an earthed metal band applied on the outside of the vessel may be used as a counter electrode.

For fitting the sensor, the closing ring is unscrewed from the

mounting sleeve. The sensor connecting cable must be fitted through the closing ring and the sensor fitted into the sleeve. After this, the closing ring is screwed back into the mounting sleeve, until the gasket is firmly pressed against the sensor housing. This ensures that no external humidity will penetrate into the mounting sleeve, as this might lead to sensor switching failures.

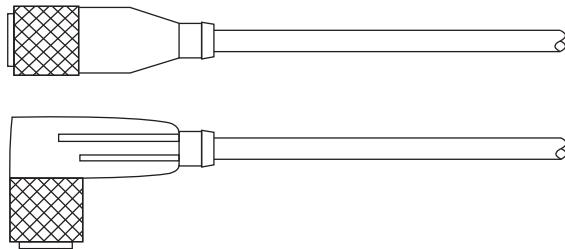
### Sensor compensation

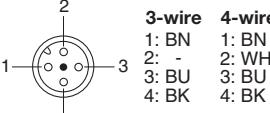
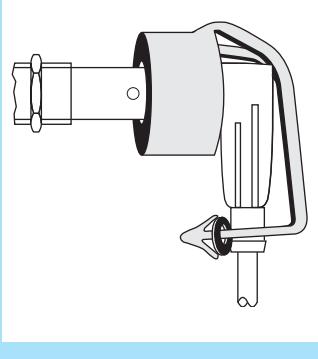
To start with, the plastic screw which protects the compensating potentiometer against humidity must be removed. The screwdriver blade used for compensation should be narrower than 2.4 mm. The sensor is now fitted into the sleeve, and the vessel filled to a level allowing for complete immersion of the sleeve. Beginning at the left limit, turn the potentiometer clockwise until the switching output is operated (NO), after which the potentiometer is turned further clockwise about one revolution. The switching output of the sensor should now be closed. In case of very small bulk densities and corresponding small dielectric constant, it may be necessary to turn only half a revolution.

## Accessories • M12 connector

### System SL

**Finished cable plug housing**  
**Self locking screw plug**  
**Protection IP 67**



Cable plug housing		Pin-assignment	Plug-lock
straight	angular	DC  3-wire 1: BN 2: - 3: BU 4: BK   4-wire 1: BN 2: WH 3: BU 4: BK   6-wire 1: BN 2: WH 3: BU 4: BK 5: GY 6: PK	
SLG...	SLW...	DC	PL-M12

TYPE	ID-NO.	DESIGN
SLG 3-2	Z01076	Cable plug housing straight, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLG 3-5	Z01077	Cable plug housing straight, 5 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-2	Z01078	Cable plug housing angular, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-5	Z01079	Cable plug housing angular, 5 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-2-LED	Z00052	Cable plug housing angular, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A PNP with LED
SLG 4-2	Z00445	Cable plug housing straight, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLG 4-5	Z00449	Cable plug housing straight, 5 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-2	Z00446	Cable plug housing angular, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-5	Z00450	Cable plug housing angular, 5 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-2-LED	Z01157	Cable plug housing angular, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A PNP with LED
SLG 5-2	Z01150	Cable plug housing straight, 2 m cable 5x0.34 mm <sup>2</sup> max. 60 V / 2 A
SLW 5-2	Z01151	Cable plug housing angular, 2 m cable 5x0.34 mm <sup>2</sup> max. 60 V / 2 A
SLG 6-2	Z01197	Cable plug housing straight, 2 m cable 6x0.25 mm <sup>2</sup> max. 36 V / 2 A
SLW 6-2	Z01198	Cable plug housing angular, 2 m cable 6x0.25 mm <sup>2</sup> max. 36 V / 2 A
PL-M12	Z01182	Plug-lock for sensors in Ex areas

DATA			
Thread	M12x1	Contact resistance	≤ 5 mΩ
Material	PVC	Insulation resistance	>10 <sup>9</sup>
Protection	IP 67	Testing voltage	2.0 KV eff. / 5 and 6 pol. 1.5 KV eff.
Temperature range	-25...+80 °C		

### Note

Sensors with NC output are connected to 4 pole cable plug housings. In this case, the break output is connected to the white lead (connection 2).

## Accessories • Assembly parts

### Lock nuts, brass-nickel - plated

ID-NO.	Z00106	Z00107	Z00114	Z00109	Z00110
Nut thickness [mm]	4	4	4	5	5
Thread	M12x1	M18x1	M22x1	M30x1.5	M38x1.5
Spanner size	17	24	27	36	50

### Lock nuts, special steel

ID-NO.	Z01098	Z00112	Z00113	Z00115
Nut thickness [mm]	4	4	4	5
Thread	M8x1	M12x1	M18x1	M30x1.5
Spanner size	13	17	24	36

### Lock nuts, plastics

ID-NO.	Z00180	Z00120	Z00117	Z00118	Z00119	Z01092	Z01052
Nut thickness [mm]	6	8	4	5	5,5	8	8
Thread	M14x1	M30x1.5	M12x1	M18x1	M30x1.5	G3/4	G1
Spanner size	22	41	17	24	36	41	50
Material	PTFE	PTFE	PPE	PPE	PPE	PTFE	PTFE

### Central screw, polyamide

Z00104	M12, length 70 mm, hexagon socket 10 mm, material PA
Z00105	M16, length 90 mm, hexagon socket 14 mm, material PA

## MOUNTING CLAMPS

TYPE	ID-NO.	DIMENSIONS	DESIGN																		
KLS 20 KLS 34	Ø 20 Ø 34	Z00100 Z00102	<p>E: hexagon socket screw 1.4305</p> <p>Clamps of PA, for smooth-bodied switches</p> <table border="1"> <tr> <td>F</td> <td>Ø 20</td> <td>Ø 34</td> </tr> <tr> <td>A</td> <td>47</td> <td>61</td> </tr> <tr> <td>B</td> <td>30</td> <td>47</td> </tr> <tr> <td>C</td> <td>17</td> <td>15</td> </tr> <tr> <td>D</td> <td>32</td> <td>45</td> </tr> <tr> <td>E</td> <td>M5x30</td> <td>M5x50</td> </tr> </table>	F	Ø 20	Ø 34	A	47	61	B	30	47	C	17	15	D	32	45	E	M5x30	M5x50
F	Ø 20	Ø 34																			
A	47	61																			
B	30	47																			
C	17	15																			
D	32	45																			
E	M5x30	M5x50																			
KBM 025 KBM 030 KBM 035	Ø 25 Ø 30 Ø 35	Z01189 Z01188 Z01187	<p>Mounting clamp of Aluminium</p> <table border="1"> <tr> <td>Type</td> <td>D</td> </tr> <tr> <td>KBM 025</td> <td>Ø 25</td> </tr> <tr> <td>KBM 030</td> <td>Ø 30</td> </tr> <tr> <td>KBM 035</td> <td>Ø 35</td> </tr> </table>	Type	D	KBM 025	Ø 25	KBM 030	Ø 30	KBM 035	Ø 35										
Type	D																				
KBM 025	Ø 25																				
KBM 030	Ø 30																				
KBM 035	Ø 35																				
Screw-on-electrode L = 300 mm L = 500 mm L = 1000 mm		Z01205 Z01206 Z01207	<p>Sensor: CFC 050 GSOP Material: AISI 316 Ti</p> <p>For the use in plastic containers</p>																		



**Headquarters**  
**EGE-Elektronik**  
**Spezial-Sensoren GmbH**  
Ravensberg 34  
D-24214 Gettorf  
Tel. +49 (0) 4346 / 41580  
Fax +49 (0) 4346 / 5658  
Internet: [www.ege-elektronik.com](http://www.ege-elektronik.com)



**EGE-Elektronik ApS**  
Forstallé 79  
DK-6200 Aabenraa  
Tel. +45 70207271  
Fax +45 70207272



**EGE-Specialsensorer AB**  
Box 137  
S-51223 Svenljunga  
Tel. +46 32512060  
Fax +46 32512064



**Stork AS**  
Brynsveien 100  
N-1352 Kolsås  
Tel. +47 67176400  
Fax +47 67176401



**Vision Systems OY**  
PL353  
FI-40101 Jyväskylä  
Tel. +358 (0)10 322 7100  
Fax +358 (0)10 322 7119



**Molex France**  
18 Parc Burospace  
F-91571 Bièvres Cedex  
Tel. +33 2 32 96 04 28  
Fax +33 2 32 96 04 21



**Cematic-Electric B.V.**  
Postbus 777  
NL-7550 AT Hengelo  
Tel. +31 742433422  
Fax +31 742913333



**ICM Ital Control Meters Srl**  
Via della Valle 67  
I-20048 Carate Brianza (Mi)  
Tel. +39 0362 8052 00  
Fax +39 0362 8052 01



**Bibus Spain, S. L.**  
Rua do Arrocal, Vial C – Nave 4A  
ES-36350 Nigran  
Tel. +34 986 247286  
Fax +34 986 209247



**Powelectrics Limited**  
Sandy Hill Park, Sandy Way  
Amington, Tamworth  
GB-Staffordshire B77 4DU  
Tel. +44 1827310666  
Fax +44 1827310999



**Bachofen AG**  
Ackerstraße 42  
CH-8610 Uster  
Tel. +41 449441111  
Fax +41 449441233



**VWR International GmbH**  
Graumangasse 7  
A-1150 Wien  
Tel. +43 1 97 002 - 0  
Fax +43 1 97 002 - 600



**Countapulse Controls (PTY) LTD.**  
P.O.B. 40393  
ZA-2022 Cleveland  
Tel. +27 116157556  
Fax +27 116157513



**HITECH Ltd.**  
1-35-2 Simouruma, Setagaya,  
JPN-Tokyo 154-0002  
Tel. +81 35430 2301  
Fax +81 35430 2302



**Micromax S&A P/L**  
Unit 2 106-110 Beaconsfield Street  
AUS-Silverwater NSW 2128  
Tel. +61 1300 362626  
Fax +61 1300 017100



**Protek Teknik Elektrik Ticaret ve Sanayi Ltd. Sti.**  
Okçumusa Cad. Kismet Han 94/2  
TR-80020 Karaköy/Istanbul  
Tel. +90 2122377982  
Fax +90 2122354609



**IAC & Associates**  
2180 Fasan Drive  
Oldcastle  
CDN-Ontario N0R 1L0  
Tel. +1 519 7370311  
Fax +1 519 7370314  
TF +1 800 711 1900



**Yuden-Tech Co., Ltd.**  
5F., No. 121, Lide St.,  
Zhonghe City, Taipei County 235,  
Taiwan (R.O.C.)  
Tel. +886 2 8221 2958  
Fax +886 2 8221 2492



**Shanghai Beishidetian Business Trade Co., Ltd.**  
4F, No. 88-1, Lane 7039,  
Zhongchun Rd., Minhang Area  
Shanghai City  
Tel. +86 21 54887307  
Fax +86 21 54887305



**CSE-W. Arthur Fischer Ltd.**  
15 Polaris Place, Greenmount  
NZ-East Tamaki, Auckland  
Tel. +64 9271 3810  
Fax +64 9265 1362



**Kolektor Synatec d.o.o.**  
Vojkova ul. 8b,  
PO Box 57  
SI-5280 Idrija  
Tel. +386 5 3720650  
Fax +386 5 3720660



**Introl Sp. z o.o.**  
ul. Kościuszki 112  
40-519 Katowice  
Tel. +48 32 789 00 00  
Fax +48 32 205 33 77



**Bibus Portugal, LDA**  
Centro Empresarial AAA  
Rua Ponte da Pedra, 240 - C4  
4470-108 Gueifães - Maia  
Porto  
Tel. +351 229 065 050  
Fax +351 229 065 053



**Futron Electronics PTE Ltd.**  
1004 Toa Payoh North  
#04-08/09/10  
Singapore 318995  
Tel. +65 6250 2456  
Fax +65 6250 6592



**Useong Electrade Co.,**  
D-1006, Technopark  
No. 1345, Soha-dong, Gwangmyeong-si  
Gyeonggi-do,  
Korea  
Tel. +82 (0) 2 2686 7314  
Fax +82 (0) 2 2686 7316